

FORSTER PRODUCTS

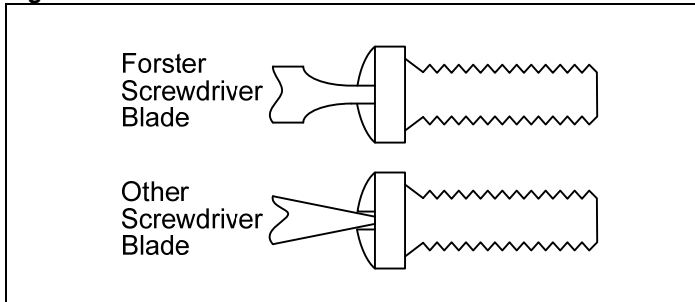
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User Instructions for the Gunsmith Screwdrivers

1.0 GENERAL INFORMATION

- Designed with special blade thicknesses for specific applications.
- Hollow-ground blade has square faces to fit an individual slot, allowing the torque to be applied at the bottom of the slot, where the screw is the strongest (see Fig. 1).

Figure 1. Blade Difference



- Blade fits the screw slot and is the same width as the shank so it will not mark the screw or chamfer the work.
- Blades are accurately machined from solid bar stock, not stamped.
- High-quality steel and careful heat treatment give maximum strength to each screwdriver.
- Each screwdriver is an individual unit, no sloppy inserts to slip in and out.
- The Gunsmith Screwdriver set includes eight screwdrivers: numbers 1, 2, 3, 4, 5, 14, 15, 16 as shown in Fig. 2. Four other sizes are available individually (see Table 4).
- Handy, durable storage pouch may be hung near work area for easy access.

Figure 2. Complete Gunsmith Screwdriver Set



2.0 SAFETY INFORMATION

- Always wear safety glasses.

3.0 PREPARATION

CAUTION

Screwdriver, Screw and/or Gun Damage

- Ensure screw slot is free of any debris, such as corrosion, dried lubricant or dirt, that may prevent proper fit of the blade in the slot.
- If the screw or surrounding area shows signs of corrosion, apply a fine penetrating oil or solvent and allow it to work before attempting screw rotation. Repeat, if necessary.
- Ensure the gun is stationary and well-secured. Use a padded vise or the **Forster Universal Sight Mounting Fixture (UF1000)**.

Failure to comply with these instructions may result in product damage.

4.0 PROCEDURE

CAUTION

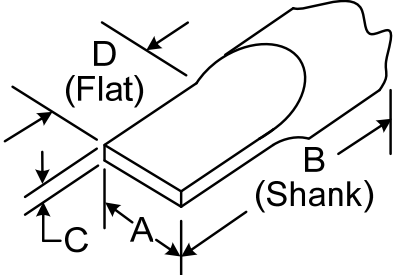
Screwdriver, Screw and/or Gun Damage

- Ensure the screwdriver blade fits the screw slot both in width and thickness.
- Do not over-torque the screwdriver. Use only the thumb and first two fingers for smaller width slots. A full hand grip may be used on larger screws such as action and scope mounting screws.
- Do not use vise grips or other devices on the screwdriver handle. Gunsmith screwdrivers are intended for hand use only.
- Apply downward pressure only. Do not tilt or slant the screwdriver.

Failure to comply with these instructions may result in product damage.

Use Table 1 to select the correct Gunsmith Screwdriver for your application.

Table 1. Gunsmith Screwdriver Numbers and Uses (Please retain for future reference.)



No.	Use	Dimensions (")			
		A	B	C	D
1	Remington, Winchester, etc., plug screws, S&W side plate screws	1/8	4	0.023	0.048
2	Lyman, Leupold, Redfield scope screws, backstrap six gun	3/16	4	0.032	0.046
3	B&L, Weaver, Buehler scope mount screws	3/16	4	0.037	0.046
4	Williams 10-32 screws	1/4	4	0.041	0.062
5	Remington, Winchester, Sako, Savage, etc., guard screws	5/16	4	0.040	0.062
6	Special for butt stock screws	3/8	12	0.065	0.062
10	Winchester, O/U butt, Browning trigger guard	3/8	4	0.021	0.062
13	Browning automatic receiver screws	1/4	4	0.024	0.062
14	Guard screws, general purpose	5/16	4	0.034	0.062
15	Guard screws, general purpose	5/16	4	0.037	0.062
16	Redfield streamlined scope mount rings	11/64	4	0.031	0.046
17	Small screws, general purpose	1/8	4	0.035	0.048

5.0 ORDERING INFORMATION

Table 2. Replacement Parts to the Complete Gunsmith Screwdriver Set (See Table 1 for individual descriptions.)

Order Number	Description
001051	Screwdriver No. 1
001061	Screwdriver No. 2
001071	Screwdriver No. 3
001081	Screwdriver No. 4
001091	Screwdriver No. 5
001171	Screwdriver No. 14
001181	Screwdriver No. 15
001191	Screwdriver No. 16
001201-005	Plastic Storage Pouch

Table 3. Complete Gunsmith Screwdriver Set

Order Number	Description
001201	Includes Nos. 1, 2, 3, 4, 5, 14, 15, 16

Table 4. Other Available Gunsmith Screwdrivers

Order Number	Description
001101	Screwdriver No. 6*
001131	Screwdriver No. 10
001161	Screwdriver No. 13
018001	Screwdriver No. 17

*Special, extra-long (12") screwdriver for butt stock screw removal.

For best prices, contact your Forster dealer. Experienced dealers and wholesale jobbers are an integral part of the shooting sports. Please make frequent use of their knowledge and support them. If your dealer or wholesale jobber cannot supply you, please contact us by email, fax or phone.

WARRANTY

All Forster Products are warranted against defects in materials and workmanship for the life of the product. Parts which, by nature of their function, are subject to normal wear (such as springs, pins, etc.) and parts which have been altered, abused or neglected, are excluded from the warranty. If the product is deemed defective by workmanship or materials, it will be repaired, reconditioned or replaced (at Forster's option). This warranty supersedes all other warranties for Forster Products whether written or oral.